

ELECTRICAL SAFETY FOLLOW UP INSPECTION REPORT (3RD)

Factory Name	Space Sweater I	Ltd (Jogitala)		Note:
Address	Shi-145/1, Jogitola	, Joydebpur,		
FACTORY ID	23383	ELECTRIC	CAL SAFETY INSPECTION DATES	
Initial Inspection Date	02-Jul-2018	Date of 5 th Follow Up	Date of 11 th Follow Up	Other Factory:
Report Received Date	19-Aug-2018	Date of 6 th Follow Up	Date of 12 th Follow Up	
Date of 1 st Follow Up	14-May-2019	Date of 7 th Follow Up	Date of 13 th Follow Up	
Date of 2 nd Follow Up	17-May-2022	Date of 8 th Follow Up	Date of 14 th Follow Up	
Date of 3 rd Follow Up	04-Sep-2022	Date of 9 th Follow Up	Date of 15 th Follow Up	
Date of 4 th Follow Up		Date of 10 th Follow Up		
Inspected by			Gobinda Chandra Roy	

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1	Line Diagram (SLD) is unavailable in the	,	2 MONTHS	On 14/05/2019: Not corrected. Factory is working on this issue. On 17-May-2022: Not Corrected. Still some work is pending. SLD is needed to be reviewed by RSC. Comments by CH on 14/8/22: Progress status will be changed to PV when SLD is accepted. On 04/09/2022: Not Corrected. Some progress has been observed. Factory is working to update SLD.	28-Oct-2018		In Progress	AND DE TOTAL CONTROL C
2	Lightning Protection System (LPS) installation is not completed.	Factory has to design Lightning Protection System (LPS) for the whole factory (where the Risk index is more than 40). Once LPS is designed properly, installation must be done accordingly.		On 14/05/2019: Corrected.	28-Nov-2018	Installation of Lighting Protection System is in progress . 70 % work already completed. Remaining work will be completed within given time frame.	Corrected	



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3	strength	Transformer oil test (dielectric strength test for oil) shall be done once in a year.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will do the test of transformer oil according to Accord guide line.	Corrected	
4	schedule for periodical inspection & testing of	An electrical maintenance program shall be prepared which will include inspections and testing of the electrical systems (preventive and proactive)		On 14/05/2019: Corrected.	28-Oct-2018	We are working to maintain schedule of inspection & testing of electrical equipment's/installation s according to Accord guide line.	Corrected	
5	Out-Tag-Out) policy is introduced for safety of the personnel during any kind of maintenance	Need to introduce and implement LOTO policy with LOTO (Lock-Out-Tag-Out) device instead of any other means to ensure safety of the personnel during any maintenance. Need to keep all using records.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We already trained electrical personnel about Lock Out & Tag Out policy but log out tag out device not available in the factory. Factory will purchase the devices & it will be available in factory within given time line.	Corrected	



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6	separation between LT (Low Tension) panel/s and HT (High Tension) unit/s (Transformer HT	A working separation between LT and HT must be ensured. A brick wall will do it; and adequate working clearance (1.07m) and ventilation must be ensured.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will separate the LT panel and HT panel area by brick wall. It will complete within given time line.	Corrected	
7	around transformer for performing	Minimum working space (1.07m) around the transformer (and related electrical installations) must be maintained.	3 MONTHS	On 14/05/2019: Corrected.	28-Nov-2018	We will maintain the minimum requirement width area as working space in transformer room.	Corrected	
8	uneven height of cable trench in	Work place around transformer (or other electrical installation) must be on same height.	3 MONTHS	On 14/05/2019: Corrected.	28-Nov-2018	We will remove uneven height of cable trench in transformer room.	Corrected	



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9	substation room floor which makes obstacle in		2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will rerouted the HT cable from transformer maintenance path.	Corrected	
10	connections for different electrical installation are	All the earth connections (transformer, generator and electrical systems) must be segregated and clearly marked (for TT earthing system).	2 MONTHS	On 14/05/2019: Not corrected. On 17-May-2022: Corrected.	28-Oct-2018	We have completed earth connection segregation. It completed on 1st October, 2019.	Corrected	
11	Earth pits are not identifiable.	Each earth pit shall be properly identifiable and marked for periodic maintenance.	1 MONTH	On 14/05/2019: Corrected.		We will properly identify all earth pits.	Corrected	



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12	boards have no clear identification	All distribution boards, switchboards, sub main boards and switches shall be marked clearly for proper identification.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We are working to mark to all electrical distribution box. It will be complete within given time line.	Corrected	
13	(Cardiopulmonar y Resuscitation) or Electrical shock	CPR instruction shall be hanged near all electrical installations (LT panel, MDB, FDB, DB, SDB) at visible location.	1 MONTH	On 14/05/2019: Corrected.	28-Sep-2018	We are working to post CPR instructions to all electrical installation/boards.	Corrected	
14	Panel doors are not connected with earth.	All metal installation which a part of electrical system are must be connected to earth to avoid electrical shock or electrocution.		On 14/05/2019: Corrected.	28-Sep-2018	We are working to connect ear thing to all door of electrical panel boards.	Corrected	



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15	barrier/separator s are missing in	Phases must be separated by insulator (a rubber type no-flammable material shall be used for it).	1 MONTH	On 14/05/2019: Corrected.	28-Sep-2018	We will provide phase separator to all MCCBs.	Corrected	
16	are removed to allow cable	Panel base plates must be installed, at all time, and cables entering panel must be firmly fixed with cable gland.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will install base plate including cable gland to all required area.	Corrected	
17	Power cables are bent excessively.	Power cables must be installed as straight as possible; in unavoidable case, not less than 135-degree bending can be allowed.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will remove cable bending from electrical board.	Corrected	



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18	Distribution Board's top/bottom is left open.	Each electrical distribution board/panel must be properly sealed to avoid ingression of fluffs; but an adequate ventilation system must also be ensured. Gland shall be used, where required.	2 MONTHS	On 14/05/2019: Not corrected. Factory is working on this issue. On 17-May-2022: Corrected.	28-Oct-2018	We have Completed each electrical distribution board/panel by proper sealed. It completed on 1st November, 2019.	Corrected	
19	live wire is kept inside the	All the unterminated live power cables must be removed as soon as possible.	1 MONTH	On 14/05/2019: Corrected.	28-Sep-2018	We will remove all unterminated live power cable .	Corrected	
20	are joined (splicing) between	Splicing in the power cables shall be avoided; in unavoidable cases splicing, must be made following proper guidance.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will separated the all power cable & service by following proper guideline.	Corrected	



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21	MCCBs are not adjusted per load demand.	All the MCCBs must be adjusted per connected load current; if adjustment is not possible, replacement will be the only way.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will adjust all MCCBs according to load plan.	Corrected	
22	Loop connection has been used powering multiple circuits through MCB/MCCBs.	No loop connection shall be used; each single cable shall be terminated using cable lug (flat/I) at each terminal. Combo bus bar may be used (but incoming cable size must meet the rated capacity).	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will remove all loop connection and will provide cable lug to each cable separately.	Corrected	
23	Cable connected to busbar/MCCB/MCB terminal without cable lug.	Each electrical circuit must be terminated at single busbar/MCB/MCCB terminal using cable proper sized cable lug (where applicable).	2 MONTHS	On 14/05/2019: Corrected.		We will provide cable lug to each cable connection to busbar/MCCB/MCB terminals.	Corrected	



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24	consumers)	Each electrical circuit must be terminated at single MCB/MCCB terminals.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will provide each electrical circuit at single MCB/MCCB terminals.	Corrected	
25	Live terminal left	Electrical terminal must be enclosed by proper rated material.	1 MONTH	On 14/05/2019: Corrected.	28-Sep-2018	We will enclosed all electrical terminal by proper rated materials.	Corrected	
26	installed without	Compressor must be installed with proper grout.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will provide the required base on compressor machine.	Corrected	



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27	motor coil	Cable must be connected through motor terminal box as manufacturer guideline.	3 MONTHS	On 14/05/2019: Corrected.	28-Nov-2018	We will use motor terminal box to connect the cable line for motor.	Corrected	
28	cables (laid on floor) are not protected and	Service cables from generator must be supported at its own breaker's terminal and with cable tray.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will provide cable tray for cable transfer in generator room.	Corrected	
29	box/tap off box left open for ingression of lint,		2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will seal all BBT feeder box/tap to avoid enter the out side dust.	Corrected	



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30	properly sealed to avoid ingression of any	Power cables must be supported by cable tray (ladder- where needed). Outdoor arrangement must be covered.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We will provide cable tray to proper hanging of power cable in wash section.	Corrected	
31	Wiring or extensions to connect equipment/ devices are laid on floors unprotected in	The cable connection to machines/equipment may be run under the checkered plates (existing) and in trenches or rigid conduits/cable trays and supports to protect from external damages.	2 MONTHS	On 14/05/2019: Corrected.		We will provide proper support for power cable to avoid external damage in winding section.	Corrected	
32	with combustible	Capacitor must be free from combustible and fix by permanents means.	2 MONTHS	On 14/05/2019: Corrected.	28-Oct-2018	We already removed combustible material from capacitor of motor and fix by required permanent system.	Corrected	



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33	cables and circuit breakers are not identified	Proper identification shall be done on power cables circuit breakers used in the system according to SLD.	2 MONTHS	On 14/05/2019: Not corrected. Factory is working on this issue. On 15/12/2019: Factory requested for timeline extension which is not acceptable On 17-May-2022: Not Corrected. Still some work is pending. On 04/09/2022: Not Corrected. Some progress has been observed.	28-Oct-2018		In Progress	
34	System (LPS) is	Factory need to perform regular maintenance, remove paint from conductor and connect bonding with metal parts at the roof.	1 Month	On 04/09/2022: Not Corrected. Some progress has been observed. Air terminal is not within 2 feet from outermost projection. Air terminal height is below the highest structure.	22-Jun-2022		In Progress	04 69 2022
35	New Finding: Machines and other electrical devices are installed without any protection device (fuse/breaker).	Any kind of electrical load should have protection breaker/fuse.	1 Month	Comments by CH on 14/8/22: Factory asked for timeline extension which is not acceptable. On 04/09/2022: Not Corrected. Some progress has been observed. The factory is working on it.	22-Jun-2022	We are protecting any kind of electrical load by breaker/fuse. It is partially completed on 30 Jun 2022. Waiting for RSC verification.	In Progress	



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36	New Finding: Exhaust fan body and fan blade enclosure has no earth connection. Electrical equipment and features are not secured properly.	Exhaust fan frame and its enclosure in the production area/s shall be connected to earth. Electrical equipment must be installed and secure properly against electrical hazard.	1 Month	On 04/09/2022: Corrected.	22-Jun-2022	We have connected exhaust frame and its enclosure in the production areas to earth. It is completed on 30 Jun 2022. Waiting for RSC verification.	Corrected	04 09 2022
37	New Finding: Hot spots have been observed at some points. (above 30°C of ambient)	Hot spots must be eliminated from entire electrical system.	1 Month		22-Oct-2022			75.2°C MIN 32.2 MIN 32.2 MIN 32.2 MIN 32.2 MIN 32.2 MIN 32.2
38		All the MCCBs/MCBs must be installed/adjusted as per connected load current; if adjustment is not possible, replacement will be the only way.	2 Months		26-Nov-2022			04.09.2022



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39	Improper terminations are available at panel boards.	Cables needs to be terminated in busbar with proper sized cable lugs, washer, nut-bolts with direct contact to the buses. No busbar tubes shall be in between the contacts.	2 Months		26-Nov-2022			04.09.2022
40	Inadequate working space around transformer for performing	Minimum working space (1.07m) around the transformer (and related electrical installations) must be maintained.	2 Months		26-Nov-2022			04 09 2022
41	Transformer	Transformer breather oil cup must be filled up to the oil mark on the cup.	1 Month		22-Oct-2022			